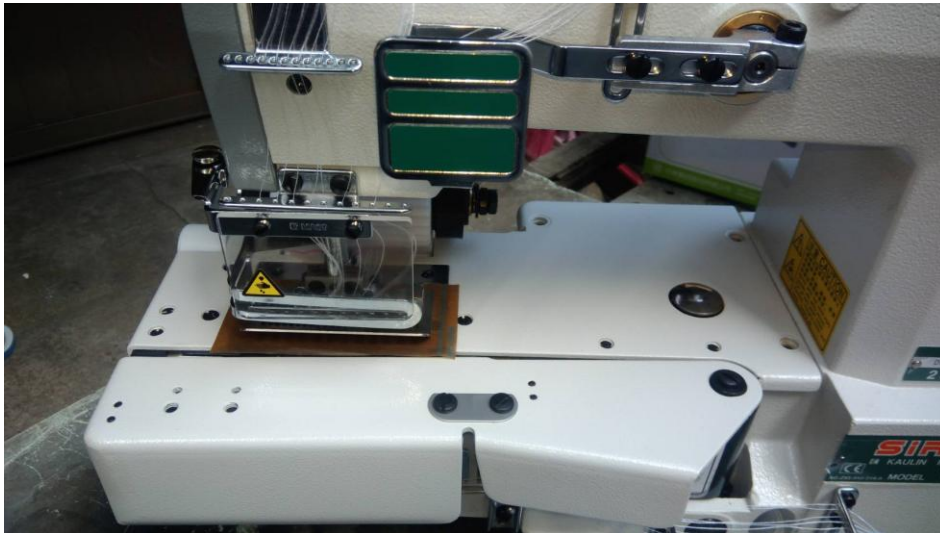


Step 1: Disassemble the machine head over by removing the screws, kindly refer to below picture A (Before disassembly) B (After disassembly) for reference.

步驟 1: 鬆開螺絲, 將機殼面板拆卸, 如下圖 A (拆卸前) 下圖 B (拆卸後)

Picture A (Before disassembly) 參考圖片/拆解前



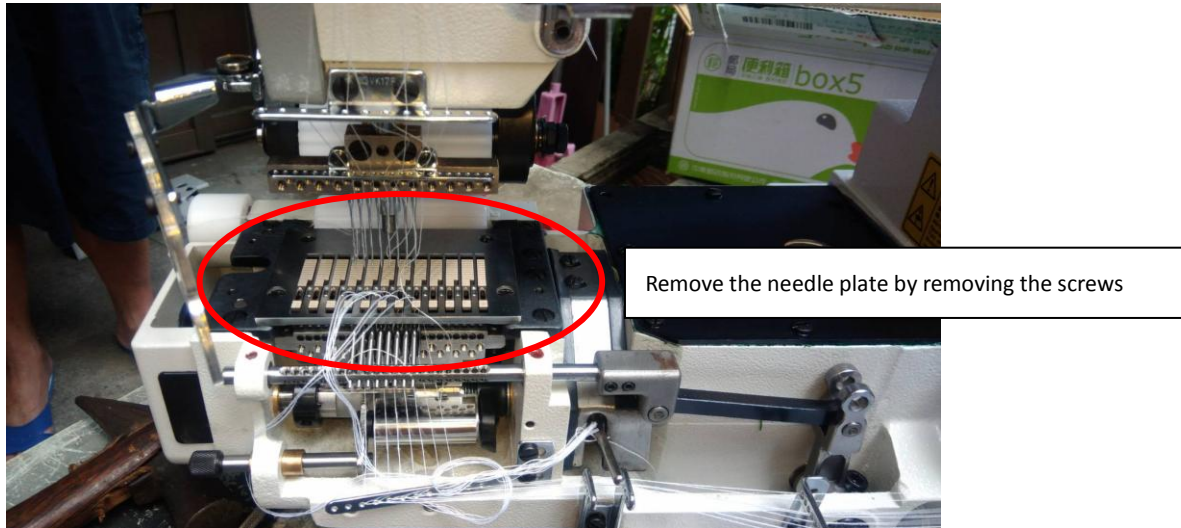
Picture B (After disassembly) 參考圖片/拆解後



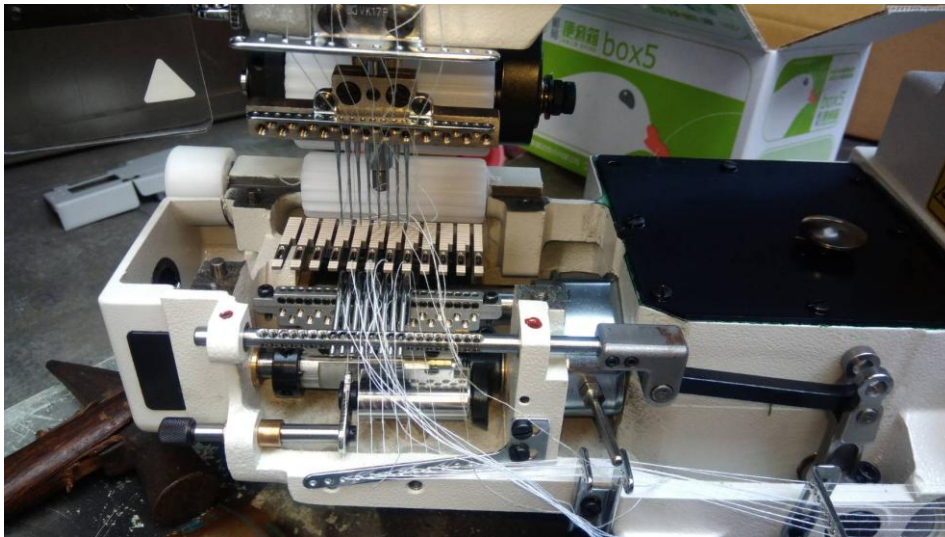
Step2: Disassemble the needle plate by removing the screws, kindly refer to below pictures A (Before assembly) & B (After assembly) for reference.

步驟 2: 鬆開螺絲, 將針板拆卸, 如下圖 A (拆卸前) & B (拆卸後)

Picture A (Before disassembly) 參考圖片/拆解前

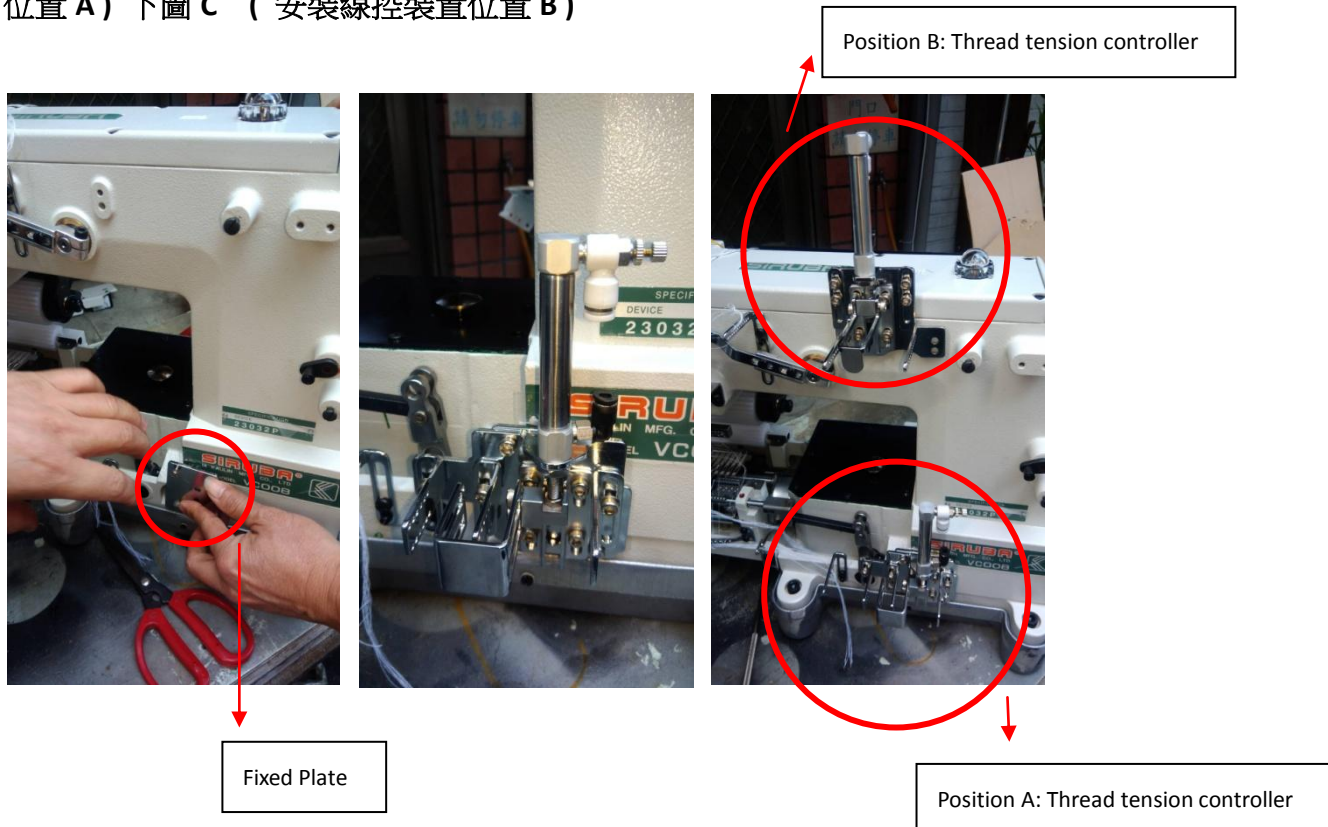


Picture B (After disassembly) 參考圖片/拆解後



Step 3: Install the thread tension controllers by fastening the screws, kindly refer to below picture A (Fasten the fixed plate) & B (Installation position A) & C (Installation position B , fixed plate not necessary) for reference.

步驟 3: 組裝線控裝置(兩組), 如下圖 A (安裝固定板) 下圖 B (安裝線控裝置位置 A) 下圖 C (安裝線控裝置位置 B)



Step 4: Disassemble the parts highlighted with red circle

步驟 4: 拆卸下圖紅色圈圈處零件



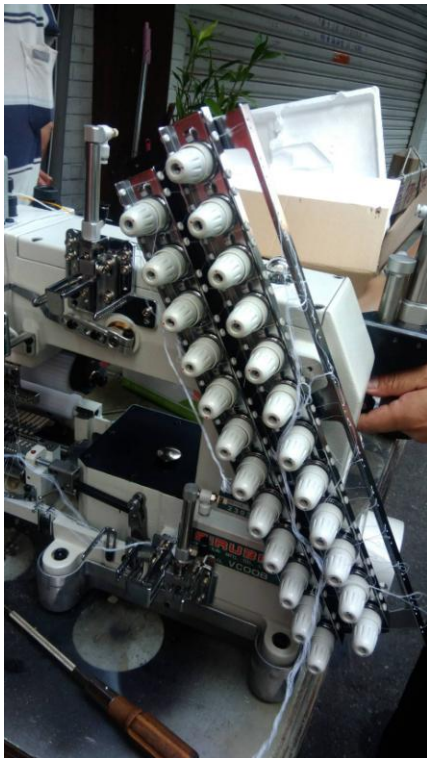
Step 5: Install the air cylinder set (one air cylinder for presser foot lifter, the other for thread tension controller device)

步驟 5: 組裝汽缸組 (一個為自動抬押腳汽缸, 一個為線控裝置汽缸)



Step 6: Install threading device

步驟 6: 安裝沙拉組



Test the function by following the video clip: https://youtu.be/_eM2bE6eOfE

參考 YOUTUBE 測試線控裝置影片，確保裝置正常工作

Fix the malfunction by adjusting the screw (if necessary)

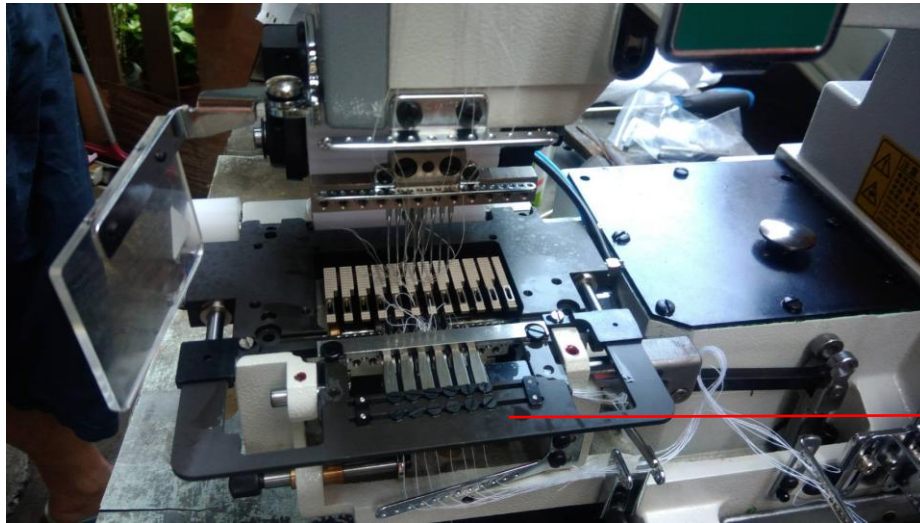
若工作不正常，請調整紅色圈圈處螺絲



Step 7: Install the chain cutter device

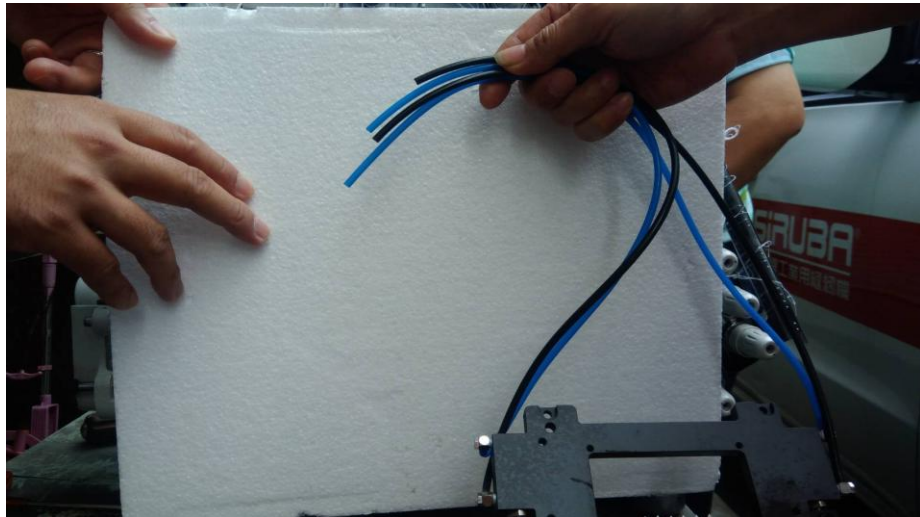
Reminder: Do not trim the length of the 4 tubes!

步驟 7: 安裝刀盤組 重要提醒: 千萬不能修剪四條管子的長度



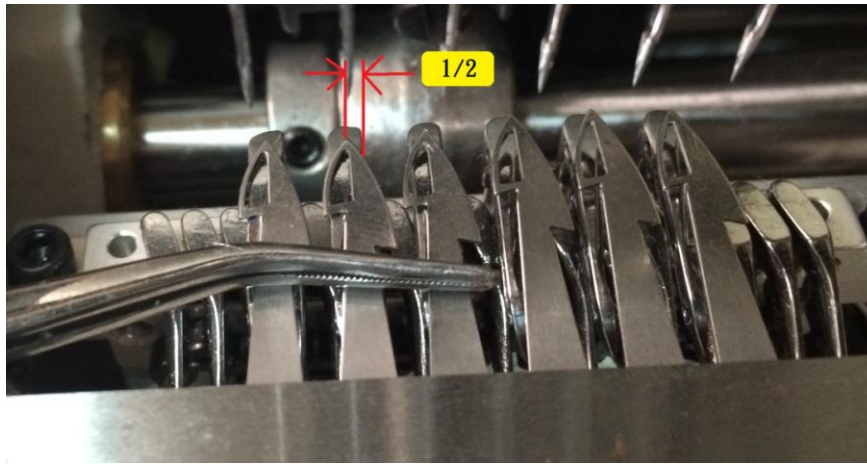
Chain cutter device

DO NOT TRIM (切勿修剪)



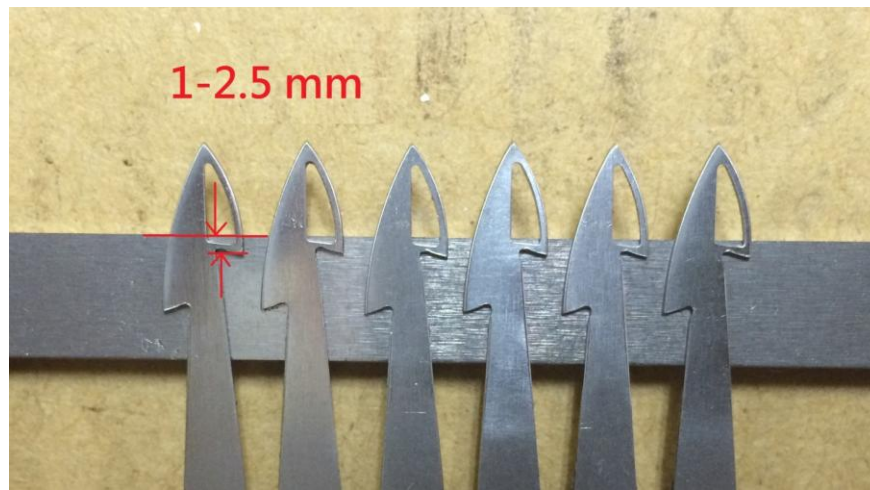
Step 8-1: The movable knife must be at the 1/2 of looper's head

步驟 8: 活動刀出刀時刀尖對準勾針頭 1/2



Step 8-2: Adjusting the position between movable knife and fixed knife
When trimming knife moves to its set position, there should have 1~2.5 mm overlap between fixed knife and hook blade of movable knife

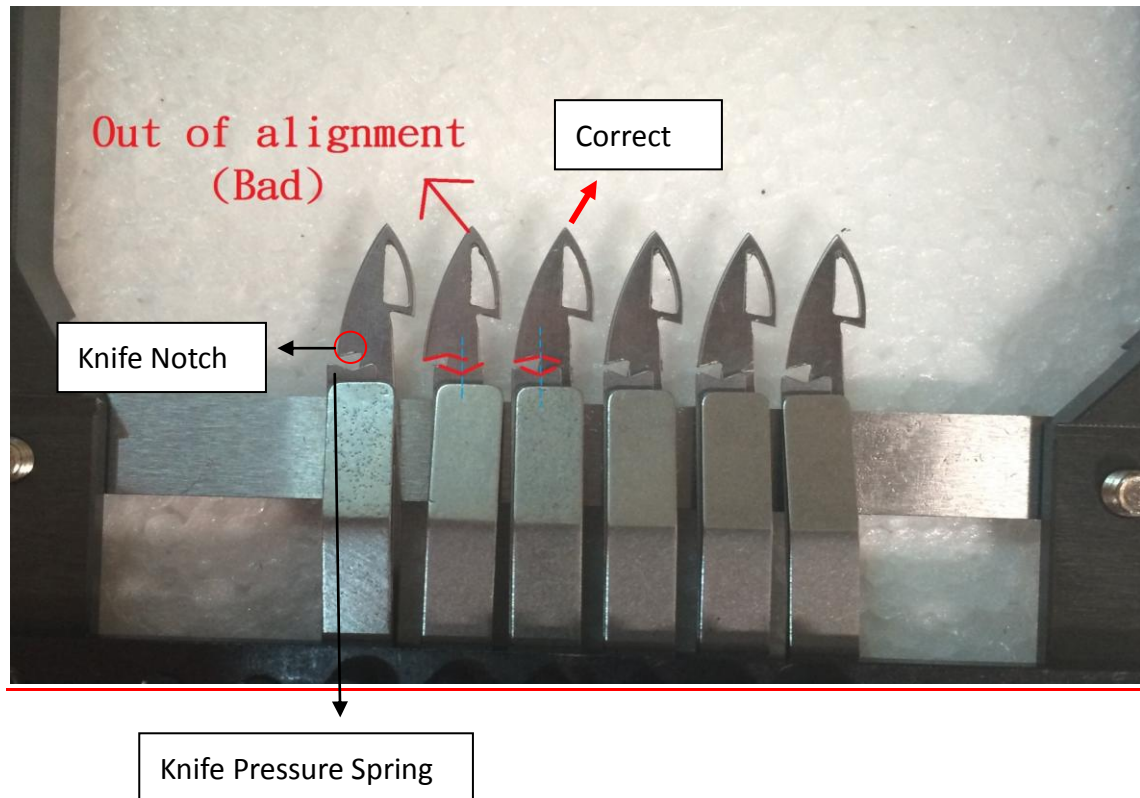
步驟 8-2: 切刀組退到定位時，固定刀片與活動刀，兩刀口需有 1~2.5mm 的間距咬合



Step 8-3: Adjusting knife pressure spring

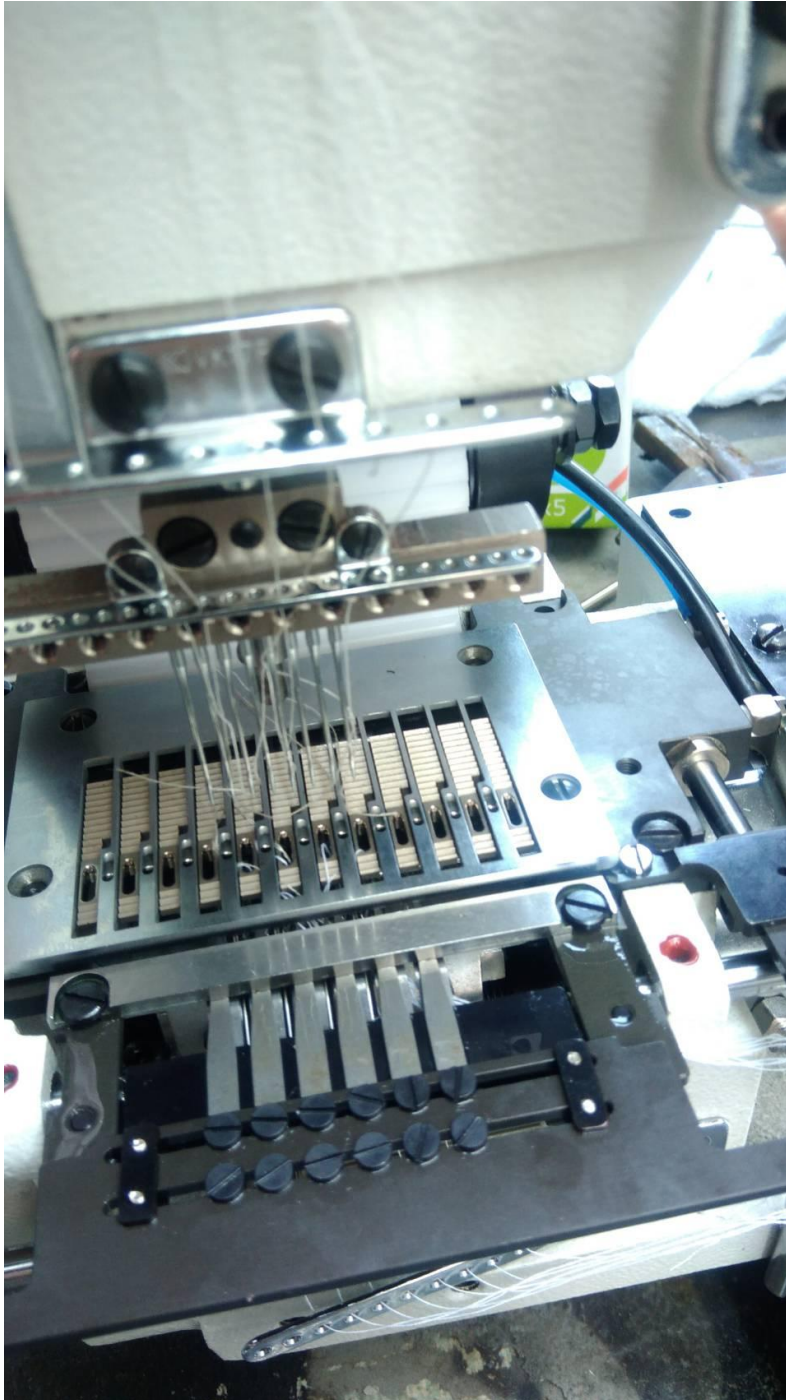
The knife notch must be alignment with pressure spring notch

步驟 8-3: 夾線片調整，活動刀缺口必須和夾線片缺口對齊成 1 直線



Step 9: Install the needle plate

步驟 9: 安裝針板座於刀架



Step 10: Install the presser foot

Make sure the presser foot is parallel needle plate

步驟 10: 安裝押腳

請確保押腳與針板為平行狀態



**Function: Adjust the the
presser foot to paralle to
the needle plate by loosen
or fasten the screws)**

功能: 調整螺絲鬆緊, 調整押
腳位置水平於針板

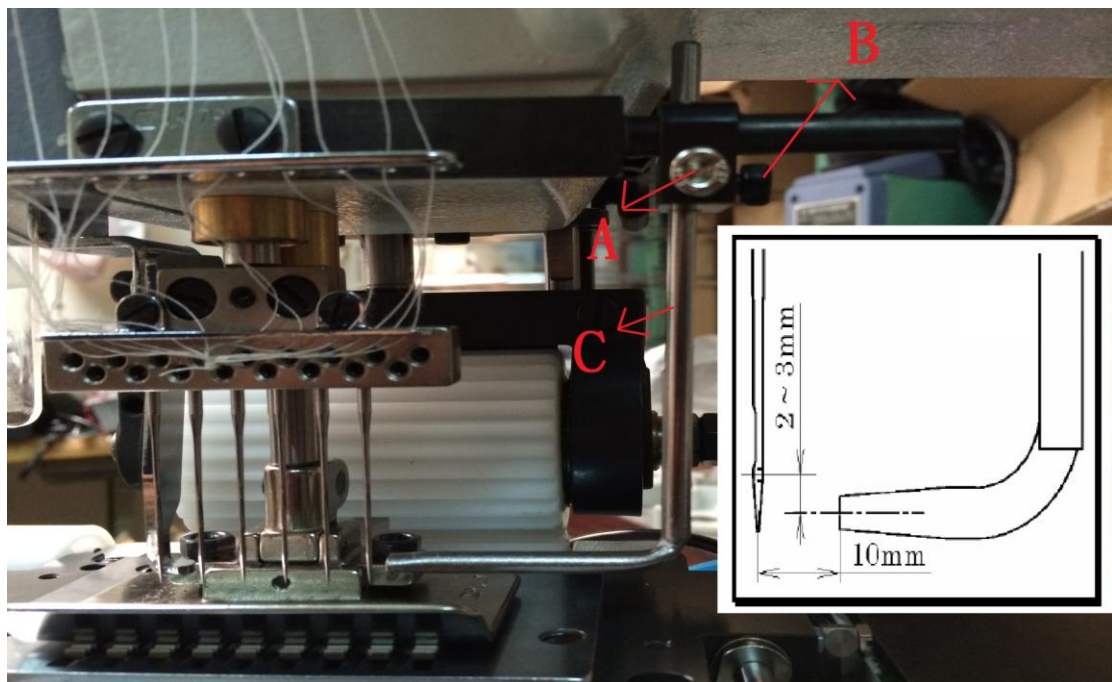
Step 11: Install the air wiper

Reminder: the outlet of the air blow tube must higher than the presser foot.

- **The outlet of air wiper C should be positioned approximately 10mm-25mm to the right of the needle. Adjustment is made by loosening screw A.**
- **The outlet should be 2~3mm below the eye of the needle. Adjustment is made by loosening screw B.**

步驟 11: 安裝吹風管 吹風管位置必須在押腳之上

- 針孔與吹線口 C 距離約 10mm-25mm 如有誤差請放鬆 A 螺絲調整
- 針孔與吹線口高低距離約 2-3mm 如有誤差請放鬆 B 螺絲調整



Step 12: Disassemble the pulley

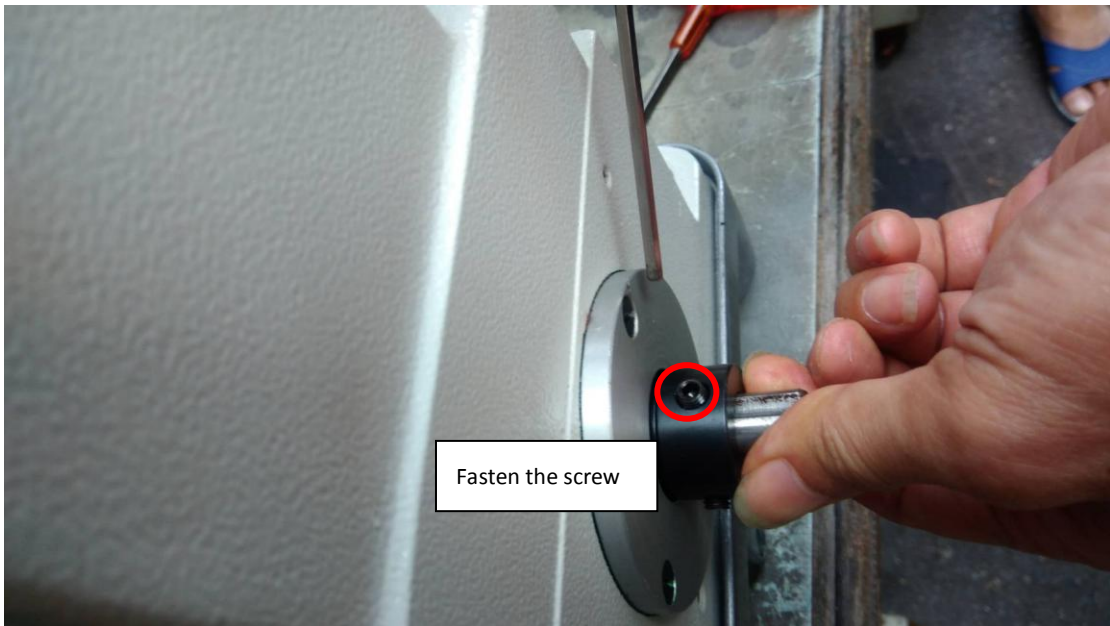
步驟 12: 拆下手輪



Remove the Pulley

Step 13: Install the oil seal & fasten the screw.

步驟 13: 安裝防油圈



Fasten the screw

Step 14: Install the ISM motor

步驟 14: 安裝 ISM 馬達

